

Garant
"5 in 1" drilling and turning tool 2.25×D, left-hand, Ø DC: 18mm


Order data

Order number	268468 18
GTIN	4045197470249
Item class	21K

Description

Version:

With internal cooling.

Plain shank **with collar**.

Application:

Face turning, longitudinal turning, drilling, internal longitudinal turning, countersinking.

Note:

- **Choose corner radii as large as possible.**
- **Always use internal cooling for drilling (at least 5 bar).**

Use the drilling and turning tool **in long chipping structural steels and long chipping stainless steels only up to 1.5×D.**

Technical description

Indexable insert No. 268472 – 268496	WCHX 0903..
Nominal Ø D	18 mm
Shank Ø D _s	25 mm
Bore Ø tolerance D	0/+0.33 mm
Pack of insert screws	269028 34
Shank length L _s	56 mm
Reach L ₁	40.5 mm
Ø d ₂	32 mm

Overhang L _A	53 mm
Series	"5 in 1"
Application type	left-hand
Through-coolant	yes
Type of product	Boring bar

Accessories

Set of insert screws Type 34	269028 34
Torque screwdriver with scale, to take interchangeable blades maximum torque 500 cNm	659957 500
PrecisionBit for Torx®, 1/4 inch E 6.3 Torx® profile TX15	674248 TX15